

# Aquatic Control Engineering

## Efficient fish friendly flood defence pumping systems

Presented by  
*Martin van Nieuwenhuijzen*



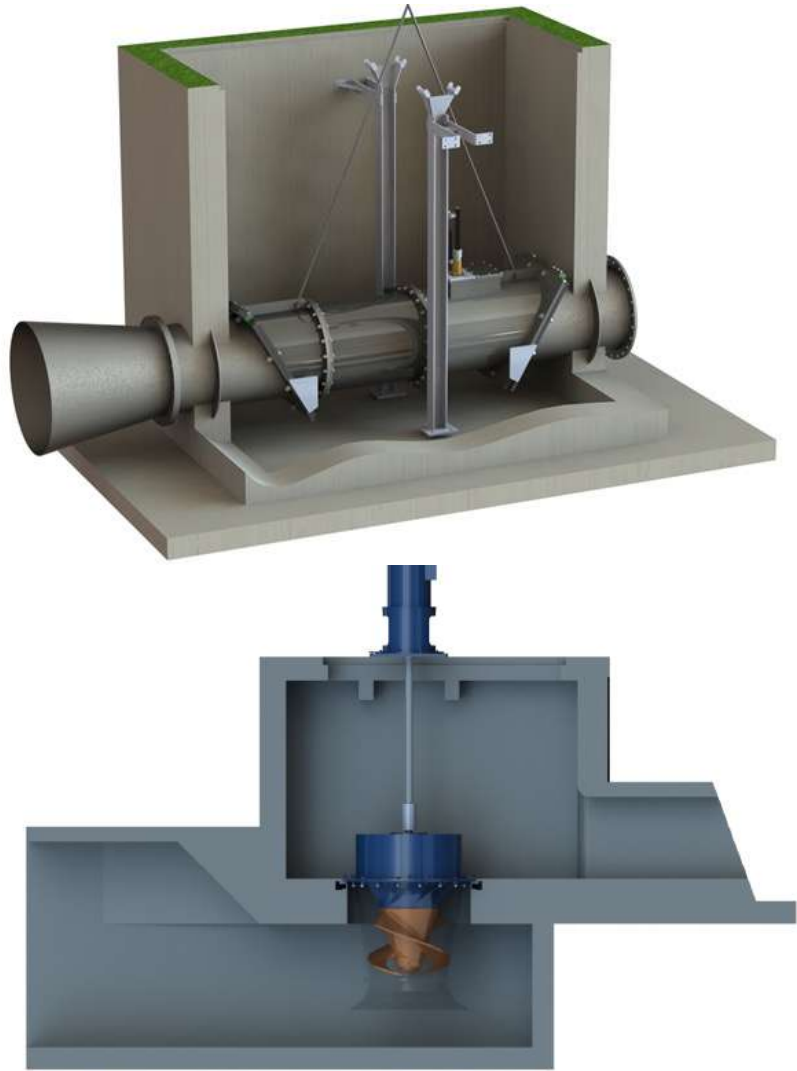
- Established 1995 – 28 years
- Carried out and project managed water flow control projects up to £2.5million
- In house project management and installation facilities and capabilities
- ACE act as both principle contractor as well as sub-contractors to many well known Tier 1 contractors.
- ACE partners with Pentair Fairbanks Nijhuis and Fish Flow Innovations on pump projects



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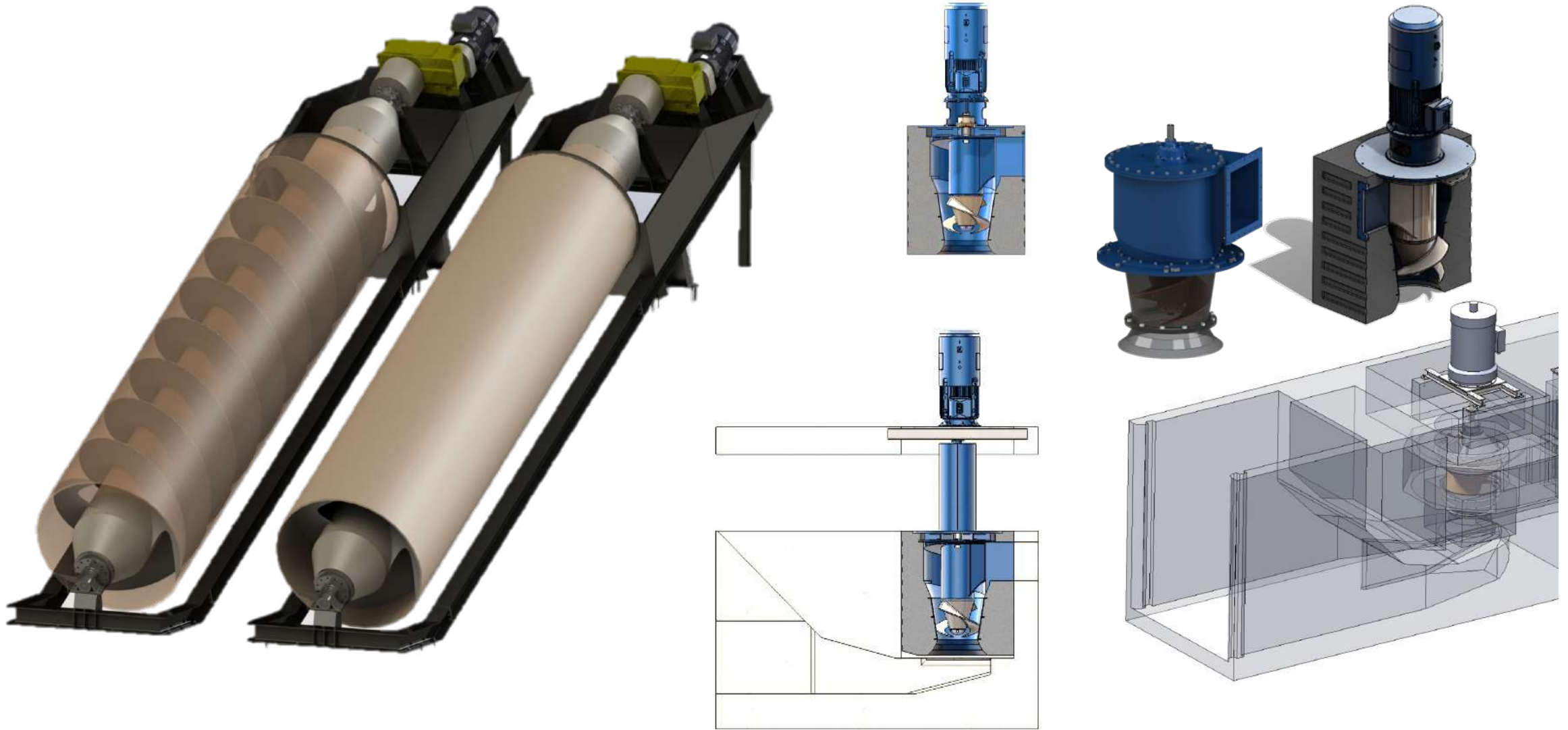






Broadest range of fish friendly flood defence pumps in the market





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Keadby PS – 24m<sup>3</sup>/s capacity (6No 4m<sup>3</sup>/sec 330kW pumps)







Bells PS – 3.5m<sup>3</sup>/s capacity (2No 1.75m<sup>3</sup>/sec 2m diameter screw pumps)



TEST ON THE FISH-FRIENDLINESS OF THE PUMPS  
OF PUMPING-STATION DE NIEUWE HORN

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idschap van  
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ave van Wijk  
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Author: Henkjan van Essen

Report of the test on the fish-friendliness of the pumps of Pumping Station De Nieuwe Horn

Dit rapport is o.  
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... de inhoud van de rapportage is aantoonbaar



Fish Safety Test  
XRW1-250.65

radial flow  
balanced

Based on the conclusions mentioned above, the fish safety under tested conditions of pump Pentair Fairbanks Nijhuis, type: XRW1-250.65, estimated at 1.0% for eels and 4.8% for cyprinids.



Fish Safety Test (FST)  
VDX1-350.105

/sec  
radical mixed flow  
to balanced

Based on the conclusions mentioned above, the fish safety under tested conditions of pump Pentair Fairbanks Nijhuis, type: VDX1-350.105, is estimated at 0% for eel and 4% fish mortality for cyprinids.





# Pump efficiency & fish passage



Keadby has 6 x 330kW pumps

330kW operating for 1h = 330kWh

330kWh = 1,645 miles in a Tesla 3

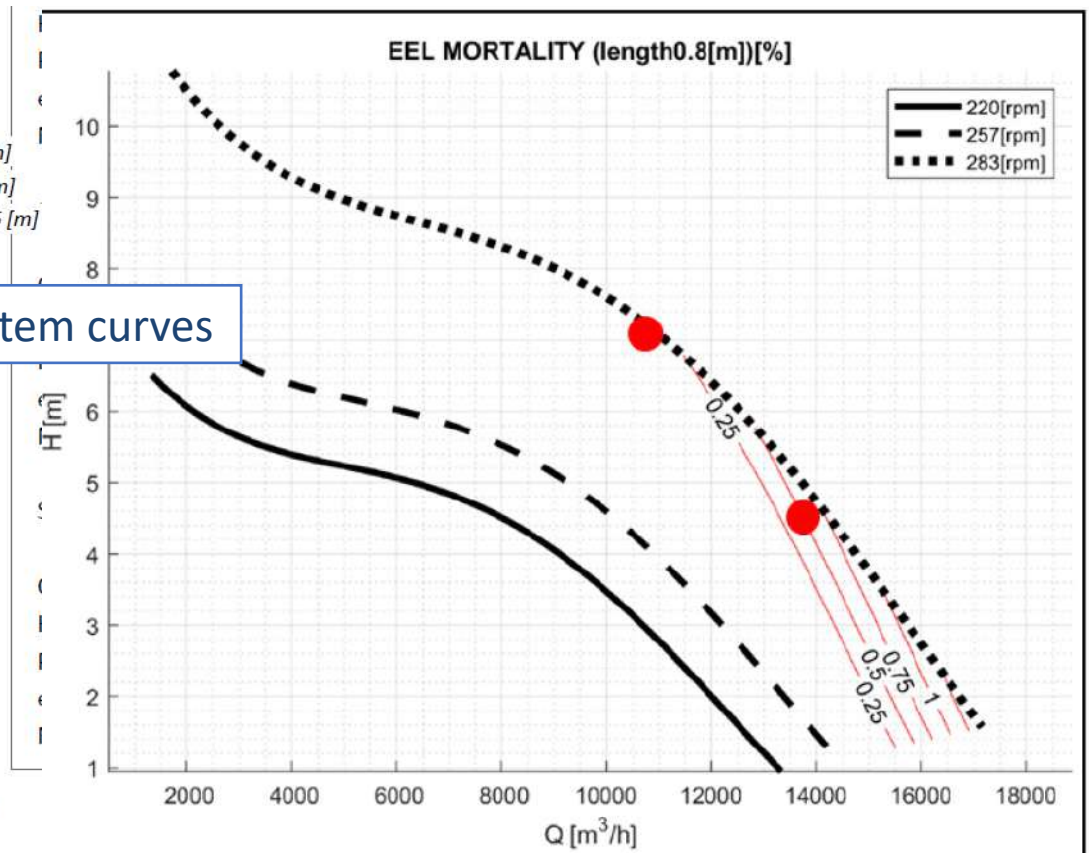
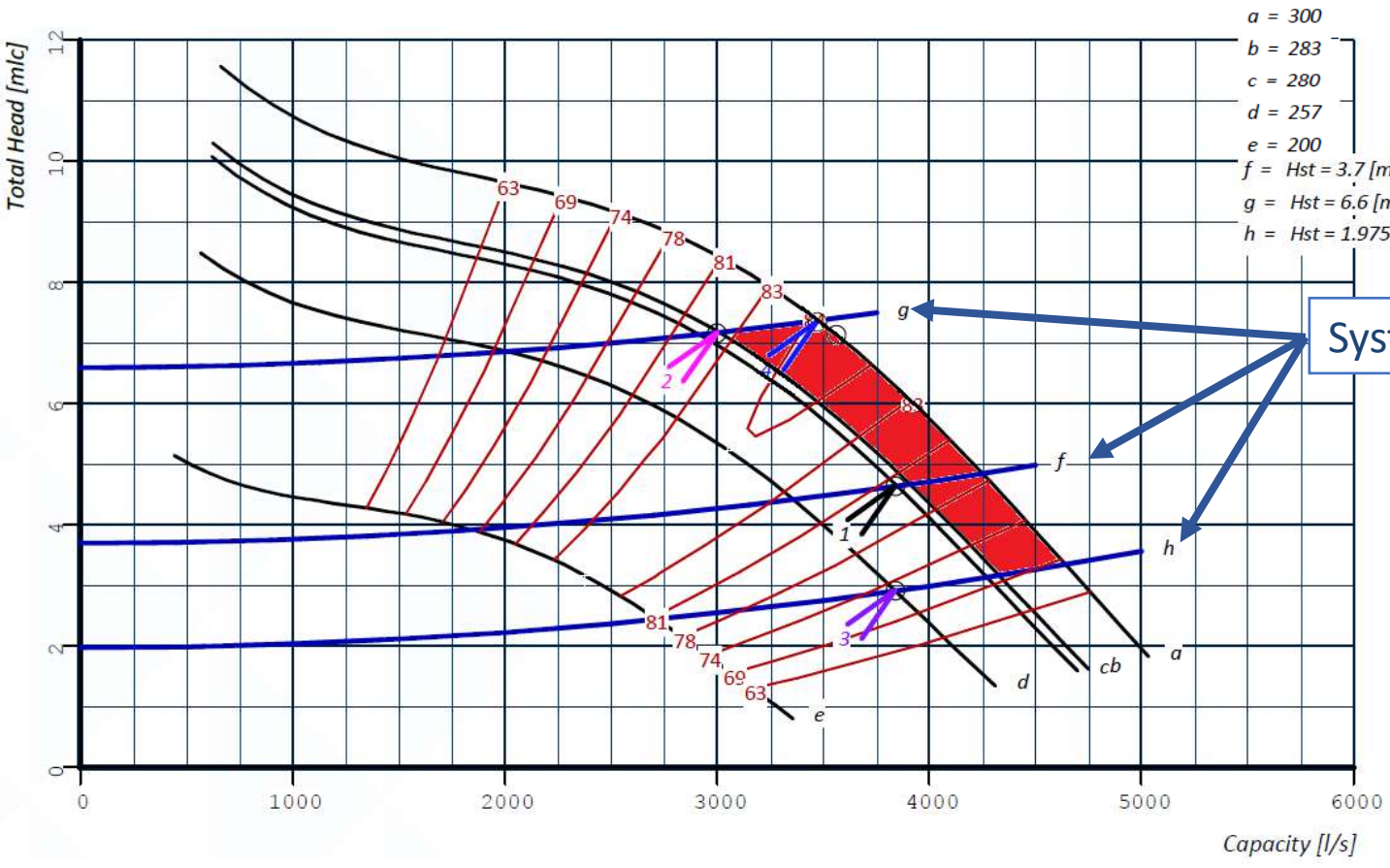
Or boil enough water for 14,500  
250ml mugs of tea

The carbon intensity of electricity  
(CIE) of the UK in 2021 (the most  
recent figure) was 265 grams of CO<sub>2</sub>  
per kWh, running one pump for one  
hour = 87.45kg CO<sub>2</sub>

Every percentage of improved  
efficiency on pumps this large saves  
a lot of energy and a lot of CO<sub>2</sub> – It  
also improves fish passage







## Key points when looking at efficiency in Rotodynamic pumps

- Check system curves have been included on your pump curves and consider valves, state of pipework etc
- Ensure pump curves are in accordance with ISO 9906 and choose a suitable grade (usually 2b)
- Ensure the pump will also be FAT checked in accordance with ISO 9906 (this is not always possible for very large pumps)
- A balanced symmetrical hydraulic (impellor) will provide the highest efficiency and least vibration



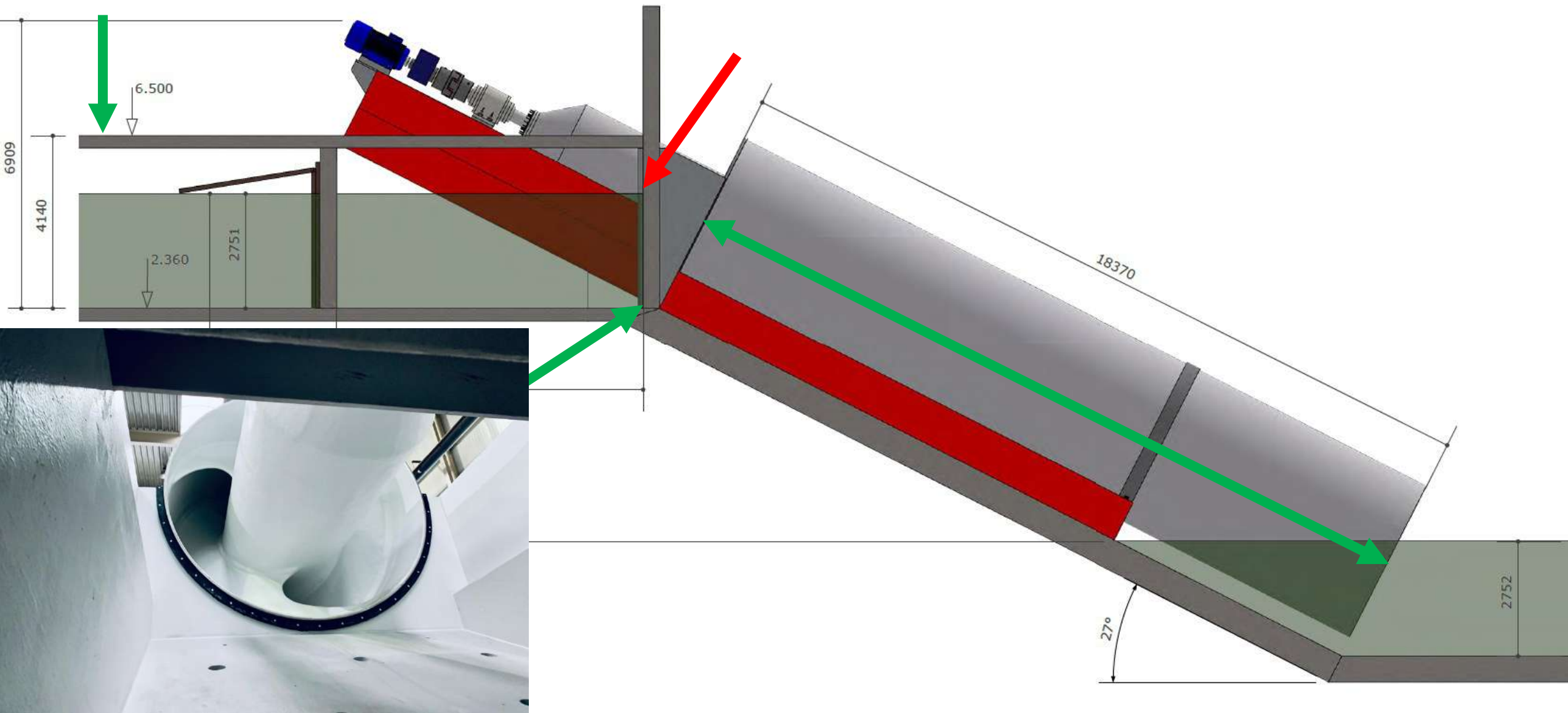


Referention	Name	Cap (m <sup>3</sup> /h)	Head (m)	Fish specie	Length (cm)	N	N-n alive	n dead	% dead	
<b>Screw pumps</b>										
1	Denayer & Belpaire, 1992	De Seine	35	3.6	Div. cyprinids	6-15	138	103	35	25
					Eels	27-45	52	33	19	37
2	Germonpré et al., 1994	Sint Karelsmolen	30	2.9	Div. cyprinids	6-32	517	300	217	42
					Eels	15-37	57	49	8	14
3	Lange & Merkx, 2005	Snelrewaard	100	2	Div. coarse fish	3-29	1009	868	141	14



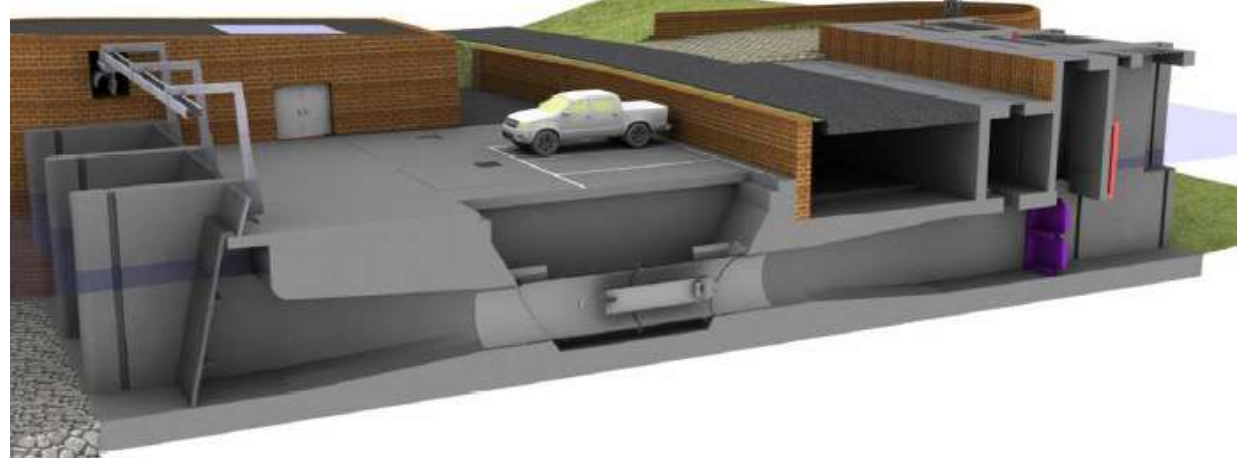
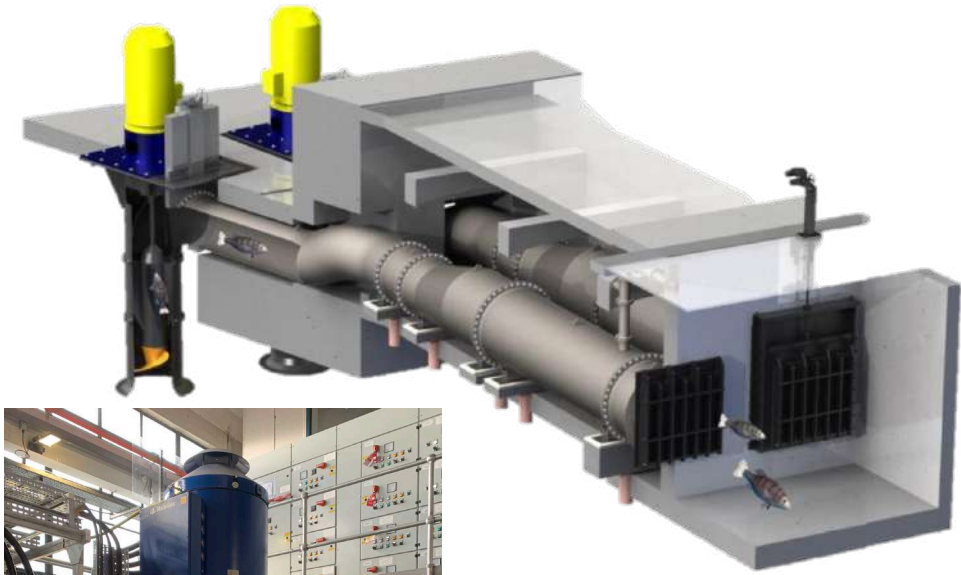








Beyond excellent pump selection what more can we do to aid fish migration and further improve efficiency?





# AQUIKO





# AQUIKO





# Intake screen bar spacing



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# Gravity outfall/sludging











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[www.aquaticcontrol.co.uk](http://www.aquaticcontrol.co.uk)

01777 249080

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